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B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2015.

Fourth Semester

Mechanical Engineering

ME 2251/ME 41/ME 1251/080120015/10122 ME 502 – HEAT AND MASS TRANSFER

(Common to Mechanical and Automation Engineering)

(Regulations 2008/2010)

(Common to PTME 2251/10122 ME 502 – Heat and Mass Transfer for Sixth Semester B.E. (Part-Time) Mechanical Engineering – Regulations 2009/2010)

Time : Three hours

Maximum : 100 marks

(Use of Heat and Mass Transfer Tables Permitted)

Answer ALL questions.

PART A — $(10 \times 2 = 20 \text{ marks})$

- 1. What do you understand by critical thickness of insulation? Give its expression.
- 2. What is lumped capacity analysis?
- 3. Mention the significance of boundary layer.
- 4. Define Prandtl number and Grashoff number.
- 5. Differentiate between pool and flow boiling.
- 6. What do you understand by fouling and heat exchanger effectiveness?
- 7. Assuming the sun to be a black body emitting radiation with maximum intensity at $\lambda = 0.49 \mu A$, calculate the surface temperature of the sun.
- 8. What is irradiation and radiosity?
- 9. How mass transfer takes through diffusion and convection?
- 10. What do you mean by equimolar counter diffusion?

11. (a)

12.

(i) A reactor's wall 320 mm thick is made up of an inner layer of fire brick (k = 0.84 W/m°C) covered with a layer of insulation (k = 0.16 W/m°C). The reactor operates at a temperature of 1325°C and the ambient temperature is 25°C. Determine the thickness of the firebrick and insulation which gives minimum heat loss. Calculate the heat loss presuming that the insulating material has a maximum temperature of 1200°C.

(ii) Derive an expression for the heat conduction through a hollow cylinder from the general heat conduction equation. Assume steady state unidirectional heat flow in radial direction and no internal heat generation.

Or

- (b) (i) A 25 mm diameter rod of 360 mm length connects two heat sources maintained at 127°C and 227°C respectively. The curved surface of the rod is losing heat to the surrounding air at 27°C. The heat transfer coefficient is 10 W/m² °C. Calculate the loss of heat from the rod if it is made of copper (k = 335 W/m°C) and steel (k = 40 W/m°C).
 - (ii) A thermocouple junction is in the form of 8 mm diameter sphere. The properties of the material are $c = 420 \text{ J/kg}^\circ\text{C}$; $p = 8000 \text{ kg/m}^3$; $k = 40 \text{ W/m}^\circ\text{C}$ and $h = 40 \text{ W/m}^\circ\text{C}$. The junction is initially at 40°C and inserted in a stream of hot air at 300°C. Find the time constant of the thermocouple. The thermocouple is taken out from the hot air after 10 seconds and kept in still air at 30°C. Assuming the heat transfer coefficient in air of 10 W/m°C, find the temperature attained by the junction 20 seconds after removing from hot air. (8)
- (a) Air at 20°C and at a pressure of 1 bar is flowing over a flat plate at a velocity of 3 m/s. If the plate is 280 mm wide and at 56°C calculate the following at x = 280mm :
 - (i) Boundary layer thickness
 - (ii) Local friction coefficient
 - (iii) Average friction coefficient
 - (iv) Thickness of the thermal boundary layer
 - (v) Local convective heat transfer coefficient
 - (vi) Average convective heat transfer coefficient
 - (vii) Rate of heat transfer by convection
 - (viii) Total drag force on the plate.

(16)

- Or
- (b) (i) A cylindrical body of 300 mm diameter and 1.6 m height is maintained at a constant temperature of 36.5°C. The surrounding temperature is 13.5°C. Find the amount of heat generated by the body per hour if $c_p = 0.96$ kJ/kg°C; $\rho = 1.025$ kg/m³; k = 0.0892 W/m°C, v = 15.06 × 10⁻⁶ m²/s and $\beta = 1/298$ K⁻¹. Assume Nu = 0.12 (Gr.Pr)^{1/3}. (8)

- (ii) A nuclear reactor with its core constructed of parallel vertical plates 2.2 m high and 1.4 m wide has been designed on free convection heating of liquid bismuth. The maximum temperature of the plate surfaces is limited to 960°C while the lowest allowable temperature of bismuth is 340°C. Calculate the maximum possible heat dissipation from both sides of each plate. The properties of bismuth at film temperature are $c_p = 150.7 \text{ kJ/kg°C}$; $\rho = 10000 \text{ kg/m}^3$; k = 13.02 W/m°C, $\mu = 3.12 \times 10^{-6} \text{ kg/m}$ h. Assume Nu = 0.12 (Gr.Pr)^{1/3}. (8)
- Water at atmospheric pressure is to be boiled in a polished copper pan. The diameter of the pan is 350 mm and is kept at 115°C. Calculate the power of the burner, rate of evaporation in kg/h and the critical heat flux.
- (ii) A vertical cooling fin approximating a flat plate 40 cm in height is exposed to saturated steam at atmospheric pressure. The fin is maintained at a temperature of 90°C. Estimate the thickness of the film at the bottom of the fin, overall heat transfer coefficient and heat transfer rate after incorporating McAdam's correction. (8)

- (b) (i) Explain how heat exchangers are classified?
 - (ii) A counter flow double pipe heat exchanger using superheated steam is used to heat water at the rate of 10500 kg/h. The steam enters the heat exchanger at 180°C and leaves at 130°C. The inlet and exit temperatures of water are 30°C and 80°C respectively. If U = 814 W/m^{2°}C, calculate the heat transfer area. What would be the increase in area if the fluid flows were parallel? (8)
- (a) (i) Calculate the following for an industrial furnace in the form of a black body and emitting radiation at 2500°C :
 - (1) Monochromatic emissive power at 1.2 µm length
 - (2) Wavelength at which the emission is maximum
 - (3) Maximum emissive power
 - (4) Total emissive power
 - (5) Total emissive power of the furnace if it is assumed as a real surface with emissivity equal to 0.9. (10)
 - (ii) Define the following :
 - (1) Black body
 - (2) Grey body
 - (3) Opaque body
 - (4) White body
 - (5) Specular reflection
 - (6) Diffuse reflection.

Or

(6)

(8)

3

14.

13. (a)

(b)

(i)

In the Figure Q. 14 (b) the areas A_1 and A_2 are perpendicular but do not share the common edge. Find the shape factor $F_{1,2}$ for the arrangement. (12)



Figure Q. 14 (b)

- (ii) Determine the radiant heat exchange in W/m² between two large parallel steel plates of emissivities 0.8 and 0.5 held at temperatures of 1000 K and 500 K respectively, if a thin copper plate of emissivity 0.1 is introduced as a radiation shield between the two plates. (4)
- 15. (a) (i)
- State Fick's law of diffusion and give its expression. Obtain an expression for the same in terms of partial pressures. (4)
- (ii) Derive the general mass transfer equation in Cartesian coordinates. (12)

Or

- (b) (i) A vessel contains binary mixture of O_2 and N_2 with partial pressures in the ratio 0.21 and 0.79 at 15°C. The total pressure of the mixture is 1.1 bar. Calculate the following :
 - (1) Molar concentrations
 - (2) Mass densities
 - (3) Mass fractions
 - (4) Molar fractions of each species.
 - (ii) Air at 20°C with D = 4.166×10^{-5} m²/s flows over a tray (length = 320 mm, width = 420 mm) full of water with a velocity of 2.8 m/s. The total pressure of moving air is 1 atm and the partial pressure of water present in the air is 0.0068 bar. If the temperature on the water surface is 15°C, calculate the evaporation rate of water. (8)

(8)