| Reg. No. : |  |       |  |  |     |  |
|------------|--|-------|--|--|-----|--|
|            |  | 5. 33 |  |  | 100 |  |

## Question Paper Code: 21864

B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2015.

Seventh Semester

Mechanical Engineering

ME 2402/ME 72/10122 ME 703 — COMPUTER INTEGRATED MANUFACTURING

(Regulations 2008/2010)

(Common to PTME 2402/10122 ME 703 — Computer Integrated Manufacturing for B.E. (Part-Time) Sixth Semester – Mechanical Engineering – Regulations 2009/2010)

Time: Three hours Maximum: 100 marks

Answer ALL questions.

PART A —  $(10 \times 2 = 20 \text{ marks})$ 

- 1. List the types of wire frame geometric modeling.
- 2. Define the term concatenation.
- 3. List the components of a data communication system.
- 4. What is MAP?
- 5. Write the reasons for using a coding scheme in group technology.
- 6. Define Route sheet.
- 7. Write the difference between FMC and FMS systems.
- 8. Write any four commonly used bar codes.
- 9. Define MRP II.
- 10. Define the term direct digital control.

## PART B — $(5 \times 16 = 80 \text{ marks})$

| 11. | (a) | (1)  | Discuss any two basic approaches of solid modeling. (10)  |
|-----|-----|------|---|
|     |     | (ii) | What is CAD? Discuss the fundamental reasons for implementing the CAD. (6)  |
|     | _   |      | Or  |
|     | (b) | (i)  | Compare the computer graphics display device techniques (6)   |
|     |     | (ii) | A points is defined by (3,1), and it might be one of several points defining a geometric element. Express the point in matrix notation and perform the following transformations. |
|     |     |      | (1) Scale the point by the factor of 2.0  |
|     |     |      | (2) Rotate the original point by 45°  |
|     |     |      | (3) Concatenated transformation matrix for the sequence. (10)   |
| 12. | (a) | (i)  | Explain briefly about the functions of PDM software. (10)   |
|     |     | (ii) | Compare the characteristics of various LAN topologies (6)   |
|     |     |      | Or  |
|     | (b) | (i)  | Discuss the various components of LAN (connectivity devices) (10)   |
|     |     | (ii) | Compare the characteristics of various guided transmission media. (6)   |
| 13. | (a) | (i)  | Explain briefly about the MCLASS system (8)   |
|     |     | (ii) | List the advantages and dis-advantages of Retrieval CAPP system. (8)  |
|     |     |      | Or  |
|     | (b) | (i)  | List the benefits of CAPP. (10)   |
|     |     | (ii) | List the factors that considered in selecting a suitable classification and coding system. (6)  |
| 14. | (a) |      | pare the advantages and dis-advantages of the various automatic tification systems. (16)  |
|     |     |      | Or  |
|     | (b) | (i)  | List and explain the various types of machines used in FMS workstations. (10)   |
|     |     | (ii) | What are the points to be considered while planning for FMS? (6)  |
|     |     |      |   |

| 15. | (a) | (i)  | Explain about the four classes of users in MRP.                              | (8)            |  |
|-----|-----|------|--|----------------|--|
|     |     | (ii) | How the input and output variables are classified in model of manufacturing? | structural (8) |  |
|     |     |      | Or   |                |  |
|     | (b) | (i)  | List the benefits of MRP.  | (6)            |  |
|     |     | (ii) | Explain briefly about the functions of PPC.                                  | (10)           |  |

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