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Question Paper Code: 50848

B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2017

Eighth Semester

Mechanical Engineering

ME 6019: NON DESTRUCTIVE TESTING AND MATERIALS

(Regulations 2013)

Time: Three Hours

Maximum: 100 Marks

Answer ALL questions.

PART - A

 $(10\times2=20 \text{ Marks})$

- 1. Name the defects that can be detected by visual inspection.
- 2. What do you mean by non destructive testing?
- 3. What is liquid penetrant testing?
- 4. Why should the material be demagnetized after it is subjected to MPT?
- 5. What is Eddy current?
- 6. What is ultrasonic testing?
- 7. What are the applications of Acoustic Emission Testing?
- 8. What is the Basic principle of Thermography?
- 9. What are the uses of screens?
- 10. What is a Penetrameter?

PART - B

(5×16=80 Marks)

11. a) Describe the various optical aids that can be used for visual inspection.

(OR)

b) Explain material characterization.



12. a) Explain the procedure for penetrant testing with neat sketches.

(OR)

- b) What are the various Magnetization techniques that can be used for magnetizing a material? Explain with diagrams.
- 13. a) Explain the various techniques used in Eddy current testing. Write down their applications.

(OR)

- b) Discuss the principle of Thermography and the various parameters involved in the process.
- 14. a) Describe the experimental setup of Acoustic Emission Testing.

(OR)

- b) What are the basic properties of Ultrasonic waves? Describe the two main ultrasonic Techniques.
- 15. a) Describe i) Computed radiography ii) Computed tomography.

(OR)

b) What is the basic principle of Radiography? Explain the techniques used in Radiography.