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## Question Paper Code: 90361

B.E./B.Tech. DEGREE EXAMINATION, NOVEMBER/DECEMBER 2019 Third/Fourth Semester

Mechanical Engineering
ME 8491 – ENGINEERING METALLURGY

(Common to Automobile Engineering/Manufacturing Engineering/Mechanical and Automation Engineering/Production Engineering)
(Regulations 2017)

Time: Three Hours

Maximum: 100 Marks

Answer ALL questions.

PART – A

 $(10\times2=20 \text{ Marks})$ 

- 1. Why are metal phase diagrams known as equilibrium phase diagrams?
- 2. Classify steel based on its microstructure.
- 3. Stress relief annealing is an important Heat treatment process for engineering components-Comment.
- 4. How is Austempering differ from Martempering heat treatment process?
- 5. What is the effect of addition of Manganese in steel?
- 6. List the characteristics of Duralumin alloy.
- 7. Composite materials are replacing metallic materials in many engineering applications-comment.
- 8. List the characteristics of PMMA polymers and its advantageous over other transparent polymers.
- 9. Mention the various factors that affect the fatigue strength of material.
- 10. What do you mean by Ductile to Brittle Transition Temperature?

(3)

(12)

## PART - B

(5×13=65 Marks)

11. a) Explain the factors that affect the formation of substitutional solid solution.

(OR)

- b) Draw a neat sketch of Iron-Carbon Equilibrium diagram and label the various phase fields. Also explain the various invariant reactions.
- 12. a) Explain the various phase transformations that occur during tempering to achieve an optimum combination of strength and toughness.

(OR)

- b) i) Why post carburizing heat treatment is necessary for case hardened parts? (3)
  - ii) Discuss the three main types of carburising processes with the chemical reactions. (10)
- 13. a) How are Cast irons classified based on the fractured surface and phase constituents? Explain its characteristics and microstructure.

(OR)

- b) Write down the composition, properties and applications of the following:
  - i) Cupronickelii) Nickel silver

**(5)** 

iii) Alpha Titanium alloy.

(4) (4)

- 14. a) i) Enumerate the parameters and conditions of the polymer molecular structure that affect the tribological characteristics of polymers. (4)
  - ii) Discuss the classifications of engineering polymer and explain its properties and application.

(3×3=9)

(OR)

- b) i) How are composites classified based on the forms of reinforcement? (3)
  - ii) Discuss in detail the different forms of reinforcement. (10)
- 15. a) Explain the mechanisms of plastic deformation.

(OR)

b) i) Define fatigue. Why is this property important for materials with fluctuating load?

(3)

ii) Draw a typical SN curve and explain. (10)

PART - C

(1×15=15 Marks)

- 16. a) Construct the hypothetical phase diagram for metals A and B between temperatures 600°C and 1000°C and explain the various phase fields. Given are the following information.
  - The melting temperature of metal A is 940° C.
  - · The solubility of B in A is negligible at all temperatures.
  - The melting temperature of metal B is 830° C.
  - · The maximum solubility of A in B is 12 wt% A, which occurs at 700° C.
  - At 600°C, the solubility of A in B is 8 wt% A.
  - · One eutectic occurs at 700°C and 75wt% B-25 wt% A.
  - · A second eutectic occurs at 730°C and 60 wt% B-40 wt% A.
  - · A third eutectic occurs at 755°C and 40 wt% B-60 wt% A.
  - One congruent melting point occurs at 780°C and 51 wt% B-49 wt% A.
  - A second congruent melting point occurs at 755°C and 67 wt% B-33 wt%
  - The intermetallic compound AB exists at 51 wt% B-49 wt% A.
  - The intermetallic compound  $AB_2$  exists at 67 wt% B-33 wt% A. (OR)
  - b) i) Enumerate the methods that are used to obtain good surface hardness and impact resistance of the core?
    - ii) Suggest a suitable heat treatment for an alloy steel containing nitride forming element to get good surface hardness and explain the process.